

Work Order ID 109883

\*109883\*

Page 1

December-04-13 12:22:49 PM

Item ID: D350-740-011

Accept

\*N900040100\*

Setup Start

\*NS1\*

Revision ID:

Stop

\*NS2\*

Item Name: Aircraft Disabling Device

Start Date: 12/04/13 Start Qty: 1.00

\*1\*

Cust Item ID:

Required Date: 12/04/13 Req'd Qty: 1.00

\*1\*

Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run Start

\*NR1\*

QC:

Date:

SPC (Y/N):

Date:

Stop

\*NR2\*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr

Revision Nbr

N/A

Rev N/A

100

0.00

\*100\*

DOCUMENT CONTROL

DC

Memo

0.00

Document Control

Photocopy bluefile and create labels per PPP D350-740-011 CHG002

DAS  
6  
9-89

13/12/5

① MLS 13-12-04

110

Pick Kit

0.00

\*110\*

Packaging

Memo

0.00

Packaging

DAS  
32  
9-89

13/12/04 ①

120

QC4- 100% Inspect kits for completeness

0.00

\*120\*

QC

Memo

0.00

Quality Control

Ensure that keys can be locked and unlocked for each D3371-041 and D3372-041 assembly.

DAS  
6  
9-89

13/12/5 ①

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Page 2

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Item Name: Aircraft Disabling Device

Start Date: 12/04/13 Start Qty: 1.00 \*1\*

Cust Item ID:

Required Date: 12/04/13 Req'd Qty: 1.00 \*1\*

Customer:

Reference:

Approvals: Process Plan: \_\_\_\_\_ Date: \_\_\_\_\_ Tooling: \_\_\_\_\_ Date: \_\_\_\_\_

Run Start \*NR1\*

QC: \_\_\_\_\_ Date: \_\_\_\_\_ SPC (Y/N): \_\_\_\_\_ Date: \_\_\_\_\_

Stop \*NR2\*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130	Packaging	0.00				DAS 3	13/12/5		
*130*						9-89			
Packaging	Memo	0.00							
Packaging	PACKAGING RESOURCE #1 Identify and pack for shipping as per PPP D350-740-011 Location: _____ PPP Rev: <u>C450A</u> Record Key Numbers For The Following: D3371- 041 D3372-041 <u>C450A</u>								
140	QC21- Final Inspection - Work Order Release	0.00							
*140*									
QC	Memo	0.00							
Quality Control									

MCS 13-12-05

MCS 13-12-05

# Picklist Print

December-04-13 12:22:48 PM

Page 1

Work Order ID: 109883

Parent Item: D350-740-011

Parent Item Name: Aircraft Disabling Device

Start Date: 12/04/13

Required Date: 12/04/13

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP Rev:E Re-Format 06-01-13 JLM

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D3371-041 Tail Rotor Pedal Lock		Manufactured	No			120	Each	4.0000	1	1		DAS 32 9-89	
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST490A		4							
				87179		4				87179			
D3372-041 Collective Lock		Manufactured	No			110	Each	5.0000	1	1		DAS 32 9-89	13/12/4 ①
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST471		2							
				107952		2				107952			
				ST491		3							
				105705		3							